Addition:

increased by
more than
combined, together
total of
sum, plus
added to
comparatives ("greater than", etc)

Subtraction:

decreased by
minus, less
difference between/of
less than, fewer than
left, left over, after
save (old-fashioned term)
comparatives ("smaller than", etc)

Multiplication:

Of, times, multiplied by
product of
increased/decreased by a factor of (this last type can involve both addition or subtraction *and* multiplication!)
twice, triple, etc
each ("they got three each", etc)

Equals

is, are, was, were, will be,
gives, yields
sold for, cost

Division:

per, a
out of
ratio of, quotient of
percent (divide by 100)
equal pieces, split
average

Mrs. van der Vossen